## Technical Datasheet

### FW 522 -Gasket material for non-retorque cylinder-head gaskets



### Description

FW 522 is a gasket material based on aramide fibers with NBR binder and perforated metal core. FW 522 combines excellent oil and fuel resistance with high stress relaxation.

#### Technical data

Soft material thickness (each side)	0.35 – 0.8 mm
Metal thickness	0.20/0.25/0.30 mm
Thickness	0.9 – 1.8 mm
Density DIN 53 105 Tl. 1	1.8 – 2.0 g/cm³
Ignition loss DIN 52911	≤ 16%
Compressibility ASTM F36 J	5 – 11%
Recovery ASTM F36 J	≥ 35%
Tensile strength, cross grain, DIN 52910	≥ 30 N/mm²
Stress relaxation DIN 52913 (50 N/mm², 16h/300°C)	≥ 38 N/mm²
Media resistance	
ASTM oil no. 3 (5h/150°C) Thickness increase Weight increase	≤ 4% ≤ 8%
ASTM fuel B (5h/23 ± 2°C) Thickness increase Weight increase	≤ 6% ≤ 10%
Water – glycol (1:1, 5h Rf) Thickness increase Weight increase	≤ 4% ≤ 6%

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### **Application**

FW 522 is primarily used for non-retorque cylinderhead gaskets for gasoline and diesel engines.

Color	gray
Max. temperature	250℃

### Form of supply

FW 522 is available as finished gasket according to drawing r as sheet material.

